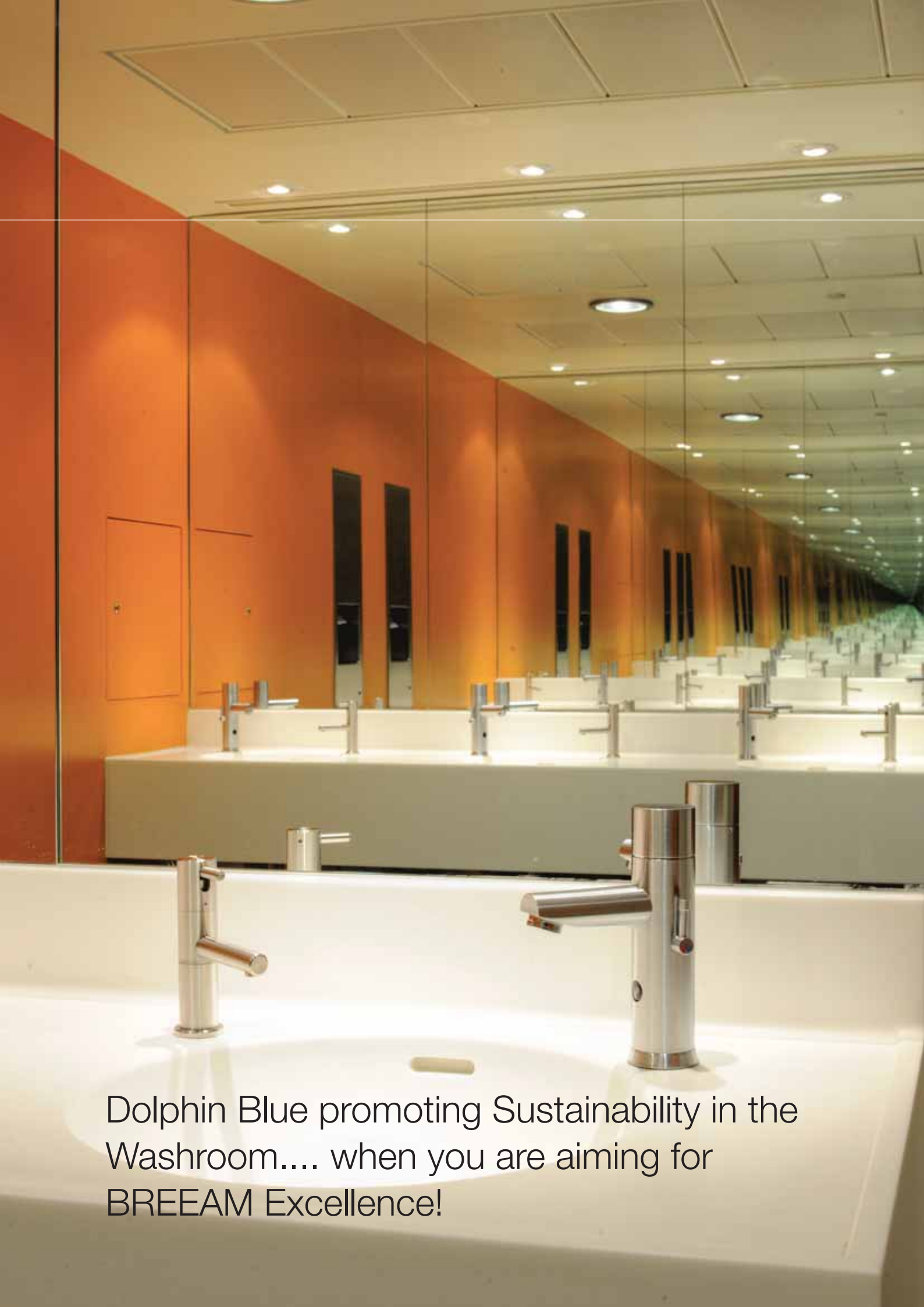


Environmental Policy for
Bell-Chem Products Company



Revision May 2010



Dolphin Blue promoting Sustainability in the Washroom.... when you are aiming for BREEAM Excellence!

An introduction with Contents

Bell-Chem Products Company is a family business, established in 1999 specialising in the supply of washroom equipment and plastic injection moulding.

Operating principally from the head office and manufacturing plant in Hastings, Bell-Chem Products Company also has offices in Bedford and Aldeburgh.

The Bell-Chem Products Company Mission Statement embodies the standards and aims that are worked to:

Our Mission Statement

Our mission at Bell-Chem Products Company is to be the preferred supplier of stainless steel and plastic washroom dispensers in the market sectors we serve. Our customers choose Dolphin Dispensers because we provide high quality dispensers which are fitted with confidence, are cost effective and are backed up with customer-responsive care and service

This report covers Bell-Chem Products Company structure, quality standards and policies in relation to care of the environment and sustainability of materials, and is comprised of the following documents:

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Quality Statement – 2010



Bell-Chem Products Company is an ISO9001 Accredited Company.

Bell-Chem Products Company is committed to ensuring the highest quality washroom dispensers, infrared taps, flush valves, shower controls and hand dryers.

Quality checks are made before the plastic injection moulding process, throughout the manufacturing process, and on completion, and include amongst others the following:

- Material checked before manufacture to ensure that only highest quality material is used.
- Machinery thoroughly checked over before manufacture of each job.

- Ongoing machinery checks conducted during manufacture.
- Interim production checks during manufacturing process.
- Overall product check on completion of whole manufacturing process, with basic tests applied to ensure quality of finished article.

Bell-Chem Products Company manufactures in a clean, organised and well-maintained environment to ensure optimum manufacturing conditions.

Careful monitoring of the performance of companies used for despatch is carried out, to ensure that Bell-Chem Products Company quality is preserved right to the point of delivery.



ISO 9001
Accredited

Bell-Chem Products Environmental Policy

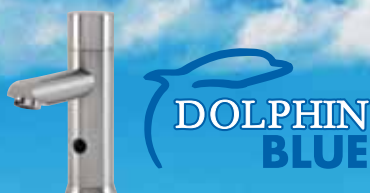


Bell-Chem Products is a supplier of components and related systems to the construction and janitorial industries in the UK who recognises its obligations to, and the commercial sense of, a sound environmental management policy.

Bell-Chem Products acknowledges that however marginal the direct and indirect impact of our business activities might be on the environment, there is the need constantly to consider ways and means of conserving energy, and minimising all waste and pollution in our business processes.

In addition to complying therefore with all relevant legislation and regulations, Bell-Chem Products undertakes to take positive measures to achieve standards of environmental management that reflect its corporate commitment.

Bell-Chem Products aims to reduce the company's environmental impact in a number of key areas through a sustained, measured programme, focused on best practices:



DB 100

Suppliers

To work in partnership with our suppliers to ensure best environmental practice is followed both by supplier of goods and services to Bell-Chem Products.

Energy Efficiency

To manage electricity, gas and water supplied to attain optimum consumption through energy-efficient initiatives; to replace machinery on a regular basis to ensure maximum energy efficiency.

Waste Management

To endeavour to minimise waste product wherever possible utilising environmentally friendly and economical disposal methods. Recycle as much waste produced as possible from all sections of the company – manufacture, distribution and offices.

Recycling and Use of Recycled Material

To utilise, and to promote the use of, recycled materials wherever practicable, ensuring that, materials are disposed of in an environmentally safe manner at the end of their useful life.

Environmental Management Awareness

To raise and maintain a high level of understanding of, and participation in, environmental best practices by staff and suppliers in conducting Bell-Chem Products business.

CPD Programme

Bell-Chem Products Company will continue to commit thousands of pounds to their CPD programme – 'sustainability in the washroom' in a strong effort to raise architect, client, contractor and end-user awareness of products available in the market place that can be used to reduce water and energy consumption in almost every development type.

Product Development

An ongoing programme to develop and source new and improved ways of saving water and energy in washrooms; items include thus far Dolphin Blue range of infrared taps, flush valves, showers and the Dolphin Velocity hand dryer ranges, all of which offer significant energy and / or water savings.

Environmental Policies – 2010



Sourcing of materials and sub-contract product manufacture

Bell-Chem Products Company pays attention in the sourcing of materials for manufacture, to the stance that suppliers take in relation to environmental issues, particularly in the following areas:

- Bell-Chem Products Company takes care in procurement of all complementary products used in manufacture, to try and buy products that show consideration for the well-being of the environment.
- Bell-Chem Products Company aims where possible to source 'regrind' plastic material in its plastic injection moulding process.
- Wherever possible, Bell-Chem Products Company source products from international suppliers / manufacturers who have policies in place showing a proactive, caring and responsible attitude to the earth's environment. Bell-Chem favours and chooses companies that whilst maintaining outstanding levels of quality use recycled materials and sustainable energy sources in the manufacturing process.



Environmental Policies – 2010

Operations during manufacture

Bell-Chem Products Company consistently monitors the impact that operations during manufacture, and the materials used within those operations, have upon the environment, and seek to minimise or eliminate negative impact, particularly in the following areas:

- Bell-Chem Products Company maintains optimisation of material use to ensure minimum wastage in manufacture.
- Bell-Chem Products Company monitors and reviews on a regular basis, energy usage during manufacturing processes, and introduces measures to reduce these where possible.
- Bell-Chem Products Company plan further capital investment in equipment and machinery, and aim wherever possible to further reduce harmful emissions.



Environmental Policies – 2010

Recycling of waste material

Bell-Chem Products Company aims to recycle wherever possible to ensure maximum use of waste produced and conservation of the earth's resources, particularly in the following areas:

- Bell-Chem Products Company shreds waste paper and uses it for packaging wherever possible.
- Bell-Chem Products Company aims to remove cardboard packaging used to cover products for transportation, at point of delivery, and bring back for re-use.
- Bell-Chem Products Company re-uses pallets on which goods are supplied wherever possible.
- Wherever possible, reject plastic parts or waste are reground to reduce waste to an absolute minimum.



Health and Safety Policy Statement

Bell-Chem Products Company as an organisation shows a full commitment to health and safety throughout their activities.

Plant and equipment is thoroughly researched from an H & S perspective prior to purchase and is maintained in good working order, with systems of work in place to ensure the safety of employees and others when in operation.

Arrangements are made to ensure that articles and substances can be handled, stored, transported and used in a safe manner.

Bell-Chem Products Company employees are expected to take reasonable care of their own health and safety and that of other persons who may be affected by what they do, or don't do, at work. Information, instruction and training are therefore provided to enable employees to remain competent and up-to-date on the tasks they carry out and equipment they operate whilst at work. Supervision is applied at a level relevant to employees' experience, competence and familiarity with the workplace, equipment and tasks.

Safe means of access and egress are available within all areas, and the workplace and welfare facilities are maintained to provide a working environment free, so far as is reasonably practicable, from risks to health and well-being.



In order to achieve a safe and healthy organisation, Bell-Chem Products Company operate under a comprehensive set of health and safety procedures which state the methods of working used to ensure legal compliance and define the responsibilities placed on various parties to ensure these procedures operate effectively.

Working practices and documentation are reviewed periodically to ensure they remain effective and take account of improvements required by new or updated legislation.

The directors at Bell-Chem Products Company give their full support to the H & S Policy with all employees co-operating enthusiastically and fully in helping to implement and maintain it, and with safety taking precedence over expediency at all times.

For a copy of Bell-Chem Products full Health and Safety Policy please email info@dolphindispensers.co.uk



Recycling Statement



Bell-Chem Products Company recognises the importance of conserving the earth's finite resources, and displays this in a commitment to making use of recycled materials wherever possible in manufacture, and contributing waste produced to recycling schemes available. The following policies, which form part of Bell-Chem Products Company environmental policies, detail Bell-Chem Products Company commitment to recycling in specific areas:

BC 120



Sourcing of materials

Bell-Chem Products Company pays attention in the sourcing of materials for manufacture, to the stance that suppliers take in relation to environmental issues.

Recycling of waste material

Bell-Chem Products Company aims to recycle wherever possible to ensure maximum use of waste produced and conservation of the earth's resources, particularly in the following areas:

- Bell-Chem Products Company shreds waste paper and bags it ready for recycling.
- Bell-Chem Products Company aims to remove cardboard packaging used to cover products for transportation, at point of delivery, and bring back for re-use.
- Bell-Chem Products Company returns pallets on which goods are supplied to the relevant supplier for re-use, wherever possible.
- A waste scheme is operated in office element of establishment to ensure as much recyclable material is placed in appropriate waste bins in accordance with local council or other recycle scheme initiatives.



our policies in black and white

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